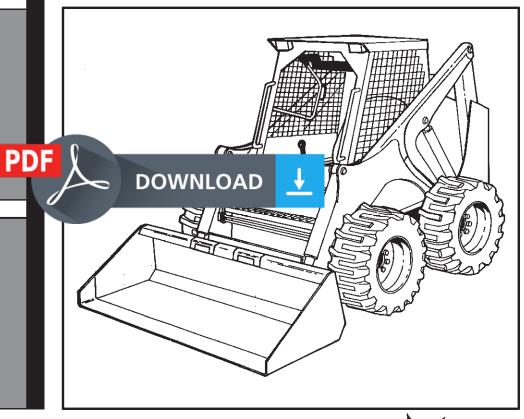


Service Manual

(S/N 514114999 & Below) (S/N 514212999 & Below)



EQUIPPED WITH
BOBCAT INTERLOCK
CONTROL SYSTEM (BICSTM)

MELROE INGERSOLL-RAND

6724280 (9-96)

Printed in U.S.A.

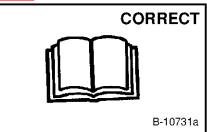


Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

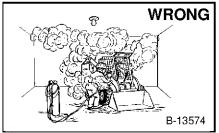
W-2003-0903

A

Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



Never service the Bobcat Skid-Steer Loader without instructions.



A Have good ventilation when welding or grinding painted parts.

Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.

Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.

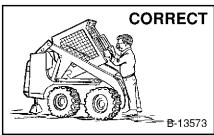


A Stop, cool and clean engine of flammable materials before checking fluids.

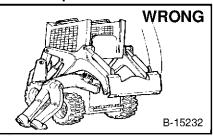
Never service or adjust loader with the engine running unless instructed to do so in the manual.

Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.

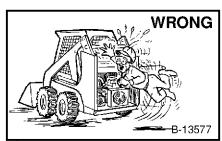
Never fill fuel tank with engine running, while smoking or when near open flame.



Use the correct procedure to lift or lower operator cab.



Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop. Do not go under lift arms when raised unless supported by an approved lift arm support device. Replace it if damaged.



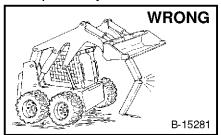
Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.

Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.

Keep rear door closed except for service. Close and latch door before operating the loader.



Cleaning and maintenance are required daily.



Never work on loader with lift arms up unless lift arms are held by an approved lift arm support device. Replace if damaged.

Never modify equipment or add attachments not approved by Bobcat Company.



Lead-acid batteries produce flammable and explosive gases.

Keep arcs, sparks, flames and lighted tobacco away from batteries.

Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL. Always use genuine Bobcat replacement parts.** The Service Safety Training Course is available from your Bobcat dealer.

MSW03-0805



ALPHABETICAL INDEX

AIR CLEANER HOUSING 7-1 AIR CLEANER SERVICE 1-1 ALTERNATOR 6-1 ALTERNATOR BELT 1-1 AXLE SEAL 4-1 AXLE, BEARINGS AND SPROCKET 4-1	HYD./HYDRO. FILTER HOUSING BRACKET 2-1 HYDRAULIC/HYDROSTATIC SYSTEM 1-1 HYDROSTATIC FILTER HOUSING 2-1 HYDROSTATIC MOTOR 3-1 HYDROSTATIC PUMP 3-1 HYDROSTATIC SYSTEM INFORMATION 3-1
BATTERY 6–1 BICSTM SYSTEM CONTROLLER 8–1 BLOWER FAN 7–1 BLOWER HOUSING/FAN GEARBOX 7–1 BOBCAT INTERLOCK CONTROL SYSTEM (BICSTM) 8–1 BOB-TACH 5–1 BOSS® DIAGNOSTIC TOOL 8–1	LIFT ARM BY-PASS CONTROL VALVE 8-1 LIFT ARMS 5-1 LIFT ARM LINK 5-1 LIFT ARM STABILIZER BAR 5-1 LIFT ARM SUPPORT DEVICE 1-1 LIFT CYLINDER(S) 2-1 LIFT LOCK BY-PASS VALVE 8-1 LIFTING AND BLOCKING THE LOADER 1-1 LUBRICATING THE LOADER 1-1
BOSS® INSTRUMENT PANEL 8–1 BRAKE DISC 4–1	MAIN RELIEF VALVE2-1MONITOR SERVICE CODE8-1MOTOR CARRIER3-1
CAMSHAFT BEARINGS 7-1 CHAINCASE FLUID 4-1 CONNECTING ROD 7-1 CONTROL PEDALS 2-1 CONTROL ROD GUIDE BUSHING 7-1 CRANKSHAFT 7-1 CYLINDER HEAD 7-1	OIL COOLER 3-1 OPERATION SENSING SYSTEM UNIT 8-1 OPERATOR CAB 1-1 & 5-1 OPERATOR CAB GAS CYLINDER 5-1 OPERATOR SEAT 5-1 PARKING BRAKE PEDAL 4-1
CYLINDER LINERS 7–1 DEUTZ ENGINE TOOLS 7–1 DRIVE BELT 3–1 DRIVE BELT SHIELD 3–1 DRIVE BELT TENSIONER PULLEY 3–1	PEDAL INTERLOCK LINKAGE 2-1 6 PISTON AND PISTON PIN 7-16 PWM CONTROL HANDLE 8-1 PWM ELECTRIC SOLENOID 8-15 PWM MODULE 8-15 PWM TROUBLESHOOTING 8-12
DRIVE CHAIN	REAR CHAINCASE COVER REAR COVER SEAL REAR DOOR REAR GRILL RECONDITIONING THE ENGINE RELAY SWITCHES REMOTE START SWITCH ROCKER ARM AND BRACKET RPM SENSOR 4-1 7-1 REAR CHAINCASE COVER 7-1 ROCKER ARM AND BRACKET RPM SENSOR 4-1 7-1 REAR CHAINCASE COVER 7-1 REAR COVER SEAL 8-1 REAR CHAINCASE COVER SEAL 8-1 REAR COVER SEAL 8-1 REAR COVER SEAL 8-1 REAR COVER SEAL 8-1 REAR CHAINCASE COVER
FAN DRIVE TENSION PULLEY	SEAT BAR
FRONT PANEL 3-1 FRONT SIDE PANEL 2-1 FUEL INJECTOR 7-1 FUEL INJECTION PUMP 7-1 FUEL SYSTEM 1-1 FUEL TANK 5-1 GLOW PLUGS 7-1	TILT CYLINDER(S)
HYDRAULIC CONTROL VALVE	TROUBLESHOOTING



Thank you very much for your reading.

Please click here to get more information.