John Deere 2454D Processor Service Repair Technical Manual (TM10421)



Covers: 2454D

Type: Service Manual **Language:** English

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This service manual contains important information for the maintenance, troubleshooting and servicing of

the John Deere 2454D Processor Service Repair Technical Manual (TM10421)

In this manual you will find detailed specifications, illustrations, schematics, diagrams and step-by-step procedures to properly service and diagnose the machine to the manufacturer's standards.

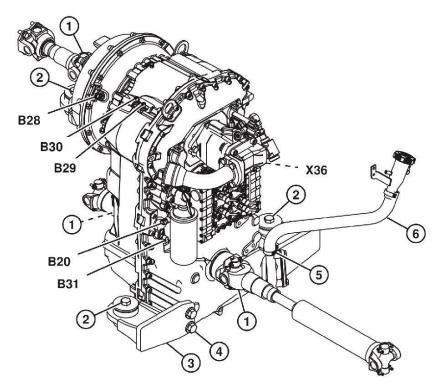
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Please note this manual is in downloadable PDF format only. If you have any questions about this product or would like to request sample pages, please contact us and reference the product name or SKI			

IMPORTANT:

5. Avoid machine damage. Do not reuse drive shaft universal joint cap screws.



TX1107405

TX1107405-UN: Transmission

LEGEND:

1-Drive Shaft (3 used)

2-Transmission Isolator Cap Screw (3 used)

3-Transmission Mounting Bracket (3 used)

4-Cap Screw (8 used)

5-Hose Clamp

6-Transmission Oil Fill Tube

B20-Transmission Oil Filter Restriction Switch Connector

B28-Torque Converter Input Speed Sensor Connector
B29-Torque Converter Output Speed Sensor Connector
B30-Internal Clutch Speed Sensor Connector
B31-Transmission Output Shaft Speed Sensor Connector
X36-Transmission Harness-to-Transmission Control Valve
Harness 16-Pin Connector

Disconnect drive shafts (1) from transmission. Discard universal joint cap screws. See Universal Joint and Drive Shaft Remove and Install. (Group 0225.)

6. Tag and disconnect hydraulic lines from main hydraulic pump and transmission. Close all openings using caps and plugs.

See Power Train Component Location - document TM14142X19 - (Group 9020-10.)
See Loader and Hydraulic Cooling Circuit Component Location - document TM14142X19 - (Group 9025-10.)

- 7. Tag and disconnect electrical connectors (B20, B28, B29, B30, B31, and X36) from transmission. See Transmission Harness (W10) Component Location document TM14142X19 (Group 9015-10.)
- 8. Drain transmission oil into an appropriate container for storage or disposal. See Drain and Refill Transmission Oil and Replace Filter document OMT387131X19 (Operator's Manual.)
- 9. Loosen hose clamp (5) and disconnect transmission oil fill tube (6).

10 CALITION:

Prevent crushing injury from heavy component. Use appropriate lifting device.

Install appropriate lifting device to transmission lifting brackets and support transmission.

Item	Measurement	Specification
Transmission with Hydraulic Pump Attached	Weight (approximate)	431 kg 950 lb.

- 11. Remove transmission isolator cap screws (2).
- 12. Remove cap screws (4) and transmission mounting brackets (3) from transmission.
- 13. Remove transmission and place in D01003AA Repair Stand using JDG1129A Mounting Bracket.
- 14. Clean and inspect parts. Repair or replace parts as necessary.



Thank you very much for your reading.

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