

# John Deere 380GLC (PIN:1FF380GX\_D900001) T3/S3A Excavator Service Repair Technical Manual (TM12575)

## 380GLC Excavator

### REPAIR TECHNICAL MANUAL

T3/S3A models 380GLC (PIN: 1FF380GX\_ D900001- )

TM12575 21OCT15 (ENGLISH)

For complete service information also see:

380GLC Excavator Diagnostic	TM12572
JDLINK (MTG) Technical Manual	TM114519
PowerTech 9.0 L OEM Diesel Engines Base Engine Repair	CTM400
PowerTech 9.0 L Diesel Engines Level 14 Electronic Fuel System With Denso HPCR	CTM385
JDLINK/ZXLINK Machine Monitor System	CTM10006



John Deere Construction and Forestry

**Covers:** 380GLC,1FF380GX\_D900001-)

**Type:** Service Manual

**Language:** English

**Pages:** 618

**Format:** PDF

**Features:** Bookmarked, searchable, printable

**Compatibility:** Windows/Mac/Tablet/Mobile

This service manual contains important information for the maintenance, troubleshooting and servicing of the **John Deere 380GLC (PIN:1FF380GX\_D900001) T3/S3A Excavator Service Repair Technical Manual (TM12575)**

In this manual you will find detailed specifications, illustrations, schematics, diagrams and step-by-step procedures to properly service and diagnose the machine to the manufacturer's standards.

**Contents:**

- General Information
- Specifications
- Serial Number Location
- Engine Specifications
- Engine Diagnostics
- Engine Tests and Adjustments
- Engine Repair
- Power Train
- Transmission
- Axles
- Differential
- PTO
- Hydraulic System
- Electrical System
- Electrical Tests and Diagnostics
- Wiring Diagram / Schematic
- Ignition and Charging
- Steering
- Brakes
- Wheels
- Operator's Platform
- Body Panels
- Disassembly and Assembly
- Diagnostics, Tests and Adjustments
- Troubleshooting
- and much more...

Please note this manual is in **downloadable PDF format only**. If you have any questions about this product or would like to request sample pages, please contact us and reference the product name or SKU.

**(10) Manufacturing Year Code:**Identifies year of machine manufacture.

.....	<b>Manufacturing Year Code</b> (variable)
E.....	2014
F.....	2015
G.....	2016

**(11) Engine Emission Code:**Represents engine emission certification.

.....	<b>Engine Emission Code</b>
C.....	Tier 2 and Stage II
D.....	Tier 3 and Stage III A
E.....	Interim Tier 4 and Stage III B
F.....	Final Tier 4 and Stage IV

**(12—17) Machine Serial Number:**Identifies machine serial number. This character will change from one machine to another.

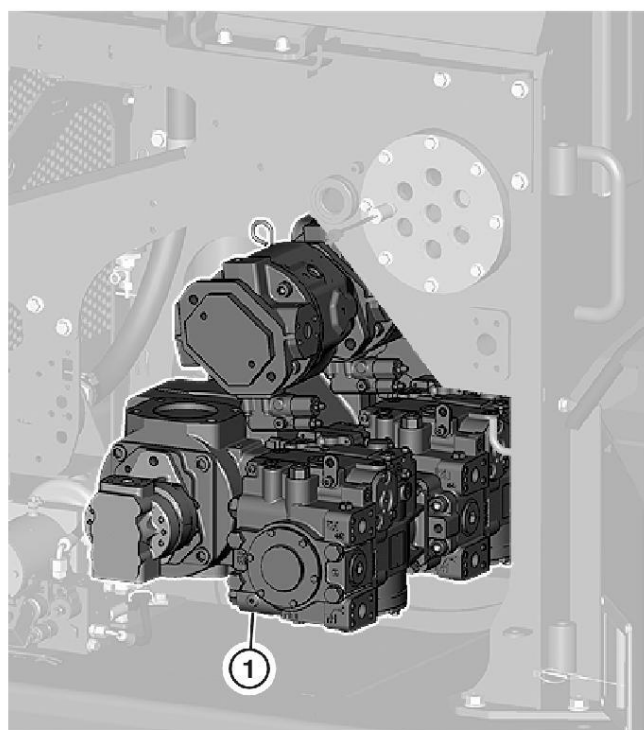
270423..... **Machine Serial Number**

### Track Drive System Identification

Separate technical manuals are available for tracked feller bunchers based on track drive system configuration. The two track drive system configurations are:

- Open-Loop Hydraulic Drive
- Closed-Loop Hydrostatic Drive

To identify which option the machine is equipped with, open the right front maintenance door and view the pump mounting configuration. If pumps are mounted in a triangle configuration, system is the closed-loop hydrostatic drive. If pumps are mounted in-line, system is the open-loop hydraulic drive.



**TX1176332**

TX1176332-UN: Track Drive Identification

**LEGEND:**

**1-Closed-Loop Hydrostatic Drive**

**2-Open-Loop Hydraulic Drive**

CM68649,00D06B9-19-20141103

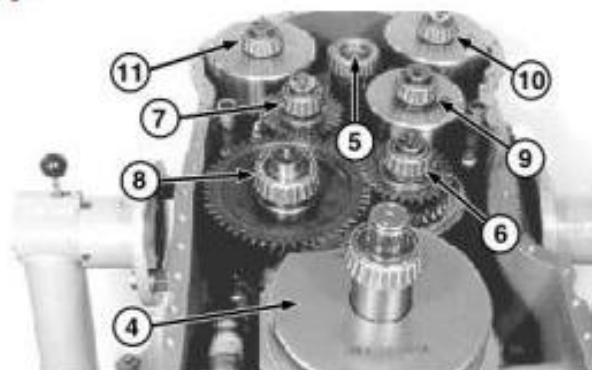
**CAUTION:**

**Prevent possible injury from crushing. Heavy component; use appropriate lifting device.**

**Housing Cover/Gear Case Separation**

Using an appropriate lifting device, separate housing cover carefully from gear case housing and remove.

[7] -

**LEGEND:**

4	Output Shaft (AB)
5	Input Shaft (AN)
6	First Speed Clutch (K1)
7	Second Speed Clutch (K2)
8	Third Speed Clutch (K3)
9	Forth Speed Forward Clutch (K4)
10	Reverse Clutch (KR)
11	Forward Clutch (KV)

**Single Clutch Proper Positions**

The figure on the right shows the proper position of the single clutches as well as of the input shaft (5) and output shaft (4).

[8] -

**→NOTE:**

**When removing clutches, remove output shaft first.**

**Clutch Removal**

Loosen socket head cap screws from covers and remove output shaft with covers.

[9] -

## Remove Front Axle And Differential

- [1] - Engage park brake.
- [2] - Install frame locking bar.
- [3] - Raise machine. Install floor stands under engine frame.  
12-1/2 or 20-Ton Floor Stands  
To support unit while removing axle and differential.
- [4] - Remove wheels. [\(See Group 0110.\)](#)

[5] -



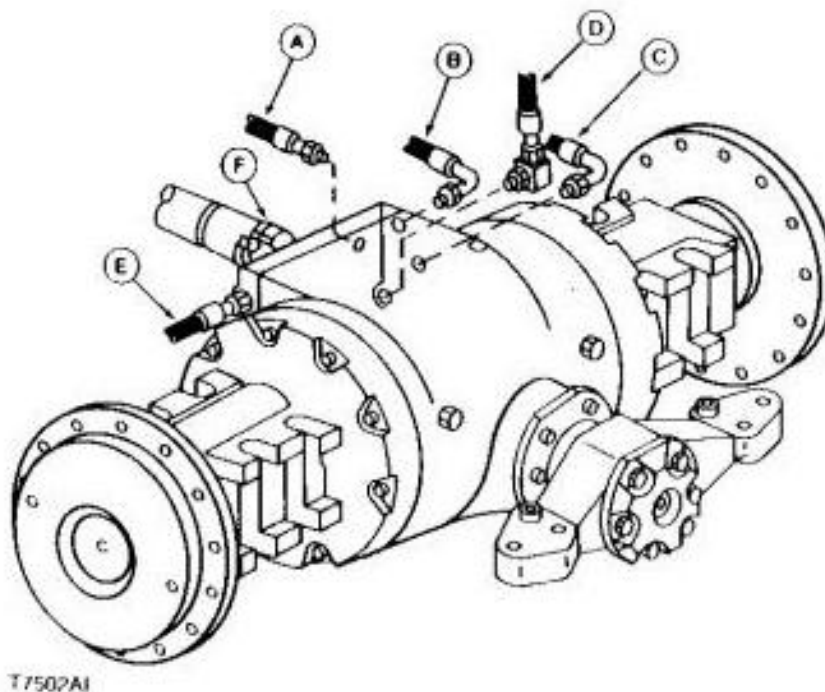
### Differential Drain Plug

Remove differential drain plug (A) and drain oil into a container. Dispose of used oil properly.

Item	Measurement	Specification
Front Differential-540E, 548E, 640E, 648E	Capacity	19 L (5.0 gal)
Front Differential-740E, 748E	Capacity	28.4 L (7.5 gal)

[6] - Remove engine frame front and rear bottom guard.

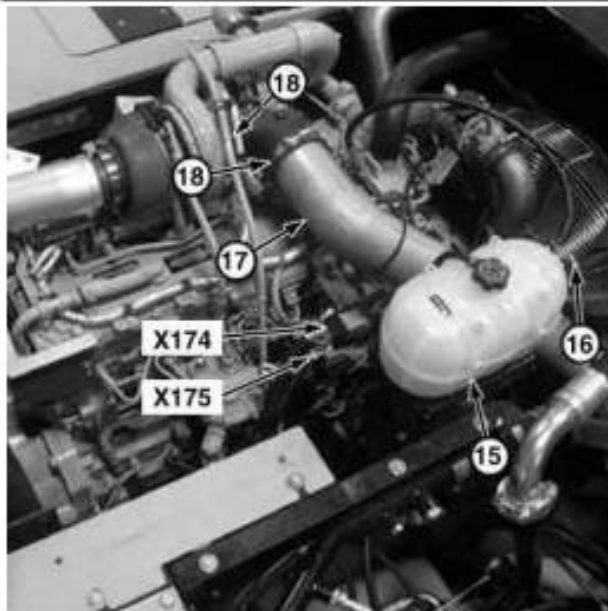
[7] -



### Differential Drive Shaft

#### LEGEND:



**LEGEND:**

- 15 Surge Tank
- 16 Surge Tank Hose (3 used)
- 17 Air Filter-to-Engine Tube
- 18 Clamp (2 used)
- X174 Engine Interface Harness-to-Engine Harness Connector
- X175 Engine Interface Harness-to-Engine Harness Connector

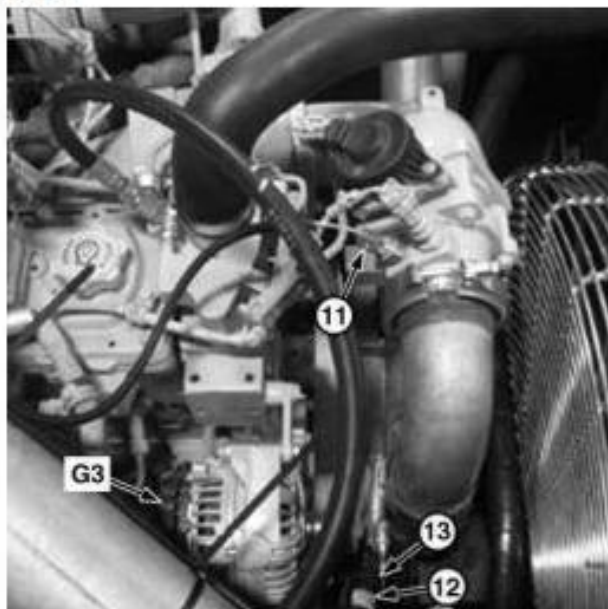
**Engine (right side)**

Remove coolant surge tank (15). [See Coolant Surge Tank Remove and Install.](#) (Group 0510.)

**[13]** - Loosen clamps (18) and remove air filter-to-engine tube (17). Close all openings using caps and plugs.

**[14]** - Install identification tags and disconnect engine interface harness-to-engine harness connectors (X174 and X175). [See Engine Harness \(W4\) Component Location.](#) (Group 9015-10.) [See Engine Interface Harness \(W5\) Component Location.](#) (Group 9015-10.)

**[15]** -

**LEGEND:**

- 11 Ether Injection Tube
- 12 Engine-to-Heater Core Hose
- 13 Clamp
- G3 Alternator

**Alternator**

Remove ether injection tube (11). Close all openings using caps and plugs.

**[16]** - Remove engine-to-heater core hose (12). Close all openings using caps and plugs.



Thank you very much  
for your reading.  
Please click here  
to get more information.