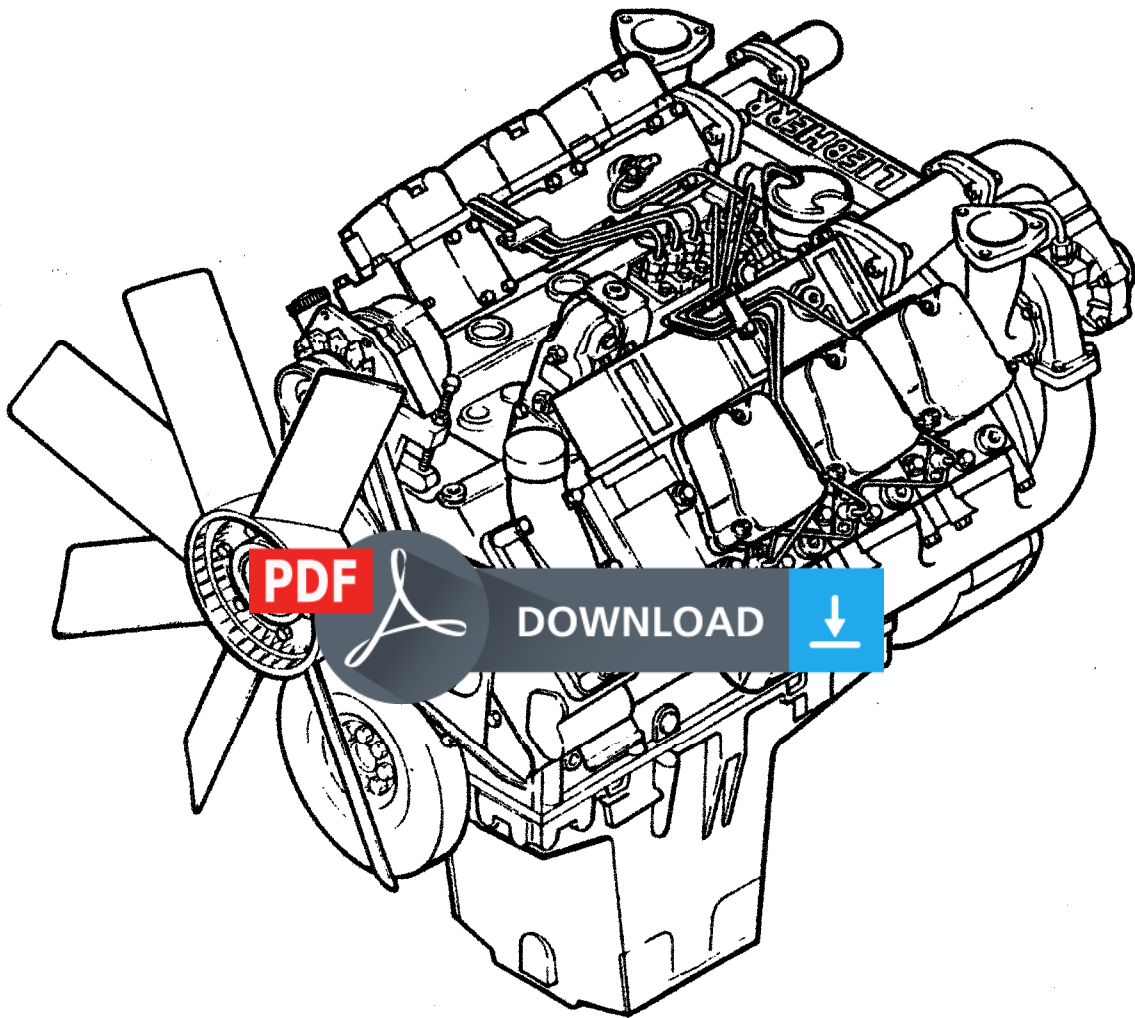


Service-Manual

Diesel Engine

D 9306 / 9308

D 9406 / 9408



Foreword

This manual contains a short description of maintenance, adjustment and repair procedures, technical data information and tightening torques for the D 9306/9308 and D 9406/9408 LIEBHERR Diesel engines.

However, only skilled mechanics already familiar with most standard engine repairs should perform these procedures.

This manual will not be updated. For any changes we therefore recommend that you refer to any Service Information bulletins we issue periodically in this regard. When the manual is reissued we will automatically incorporate any applicable changes.

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This Service manual was written by Liebherr-Machines Bulle S.A., Dept. Service-Diesel-Engine and issued by the Service Dept., Liebherr-Hydraulikbagger GmbH, Kirchdorf/Ilser, Dept. VS.

Information is subject to change.

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