TL12V2 [P-TL12V_EV-XI] Book No. BR0Z001-4-0 S/N 412000006-



FOREWORD

This manual contains an introductory description on the SUZUKI GSX-R1000 and procedures for its inspection/service and overhaul of its main components.

Other information considered as generally known is not included.

Read the GENERAL INFORMATION section to familiarize yourself with the motorcycle and its maintenance. Use this section as well as other sections to use as a guide for proper inspection and service. This manual will help you know the motorcycle better so that you can assure your customers of fast and reliable service.

- * This manual has been prepared on the basis of the latest specifications at the time of publication. If modifications have been made since then, differences may exist between the content of this manual and the actual motorcycle.
- *Illustrations in this manual are used to show the basic principles of operation and work procedures. They may not represent the actual motorcycle exactly in detail.
- * This manual is written for persons who have enough knowledge, skills and tools, including special tools, for servicing SUZUKI motorcycles. If you do not have the proper knowledge and tools, ask your authorized SUZUKI motorcycle dealer to help you.

▲ WARNING

Inexperienced mechanics or mechanics without the proper tools and equipment may not be able to properly perform the services described in this manual.

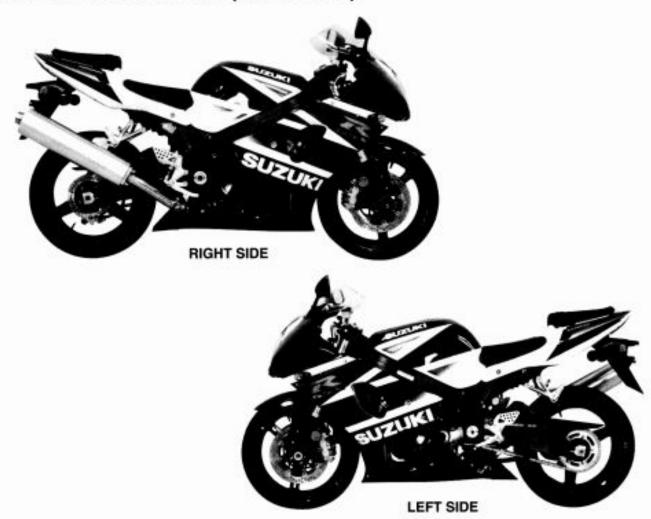
Improper repair may result in injury to the mechanic and may render the motorcycle unsafe for the rider and passenger.

GROUP INDEX

GENERAL INFORMATION	1
PERIODIC MAINTENANCE	2
ENGINE	3
FI SYSTEM DIAGNOSIS	4
FUEL SYSTEM AND THROTTLE BODY	5
EXHAUST SYSTEM	6
COOLING AND LUBRICATION SYSTEM	7
CHASSIS	8
ELECTRICAL SYSTEM	9
SERVICING INFORMATION	10
EMISSION CONTROL INFORMATION	11
WIRING DIAGRAM	12

SUZUKI MOTOR CORPORATION

SUZUKI GSX-R1000K3 ('03-MODEL)



Difference between photographs and actual motorcycles depends on the markets.

SERIAL NUMBER LOCATION

The frame serial number or V.I.N. (Vehicle Identification Number) ① is stamped on the right side of the steering head pipe. The engine serial number ② is located on the rear side of the crankcase. These numbers are required especially for registering the machine and ordering spare parts.





MAJOR ADJUSTMENT

- Loosen the lock-nuts ① of the throttle returning cable ②.
- Turn the returning cable adjuster 3 to obtain proper cable play.
- . Turn the pulling cable adjuster @ in or out until the throttle cable play A should be 2.0 - 4.0 mm (0.08 - 0.16 in) at the throttle grip.

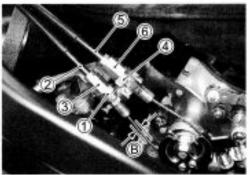
Throttle cable play A: 2.0 - 4.0 mm (0.08 - 0.16 in)

- · While holding the throttle grip at the fully closed position, slowly turn the returning cable adjuster 3 to obtain a cable slack ® of 1.0 mm (0.04 in).
- Tighten the lock-nuts ① securely.

▲ WARNING

After the adjustment is completed, check that handlebar movement does not raise the engine idle speed and that the throttle grip returns smoothly and automatically.





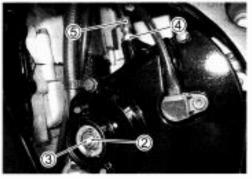
CLUTCH

Inspect every 6 000 km (4 000 miles, 6 months).

- Remove the left under cowling. (□F8-3)
- Turn in the adjuster ① all the way into the clutch lever assem-
- · Remove the clutch release cover.
- Loosen the lock-nut ② and turn out the adjusting screw ③ two or three rotations.
- From that position, slowly turn in the adjusting screw 3 until resistance is felt.
- From this position, turn out the adjusting screw ③ 1/4 rotation, and tighten the lock-nut (2).
- Loosen the lock-nut 4, and turn the cable adjuster 5 to obtain 10 - 15 mm (0.4 - 0.6 in) of free play (A) at the clutch lever end.
- Tighten the lock-nuts 4.

Clutch lever play A: 10 - 15 mm (0.4 - 0.6 in) Clutch release screw: 1/4 turn out





2003-2004 Suzuki GSX-R1000K3 Motocycle Service Repair Workshop Manual

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Machine model:

GSX-R1000K3

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