

X 337 X 341

Excavator

Service Manual

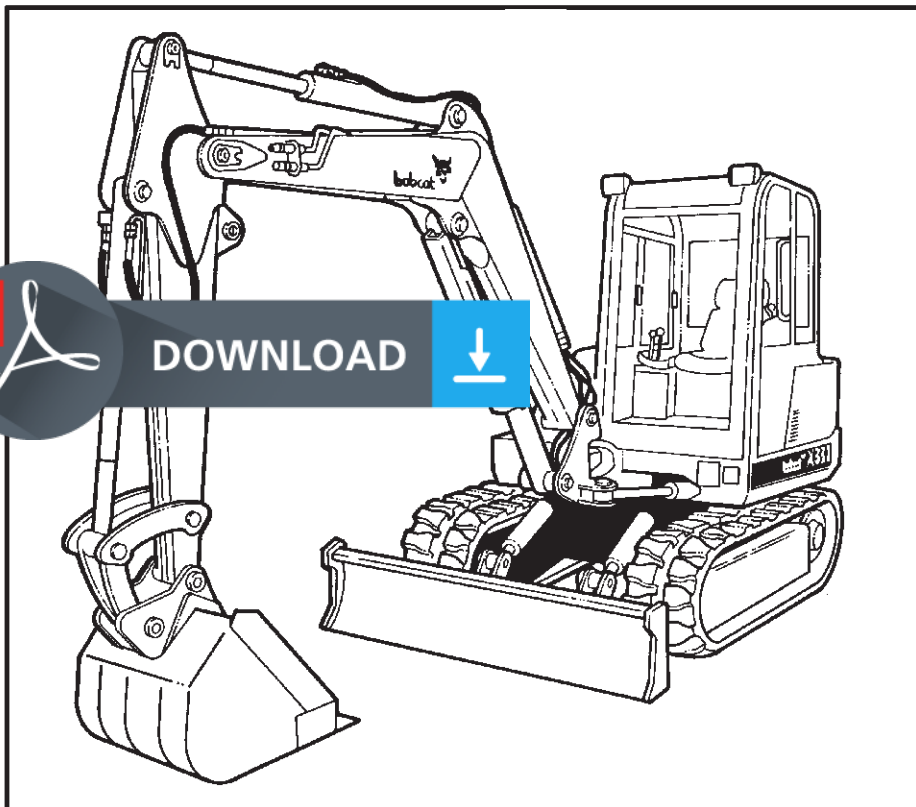
337 (S/N 515411001 & Above)
341 (S/N 230611001 & Above)



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INGERSOLL-RAND**

6900380 (10-97)

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MAINTENANCE SAFETY



WARNING

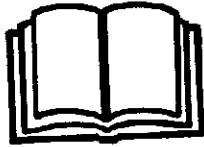
Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903



Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.

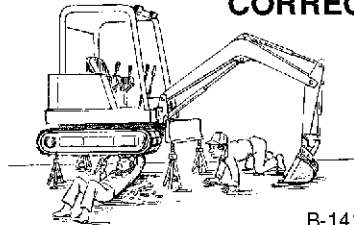
CORRECT



B-10731a

- ⚠ Never service the Hydraulic Excavator without instructions.

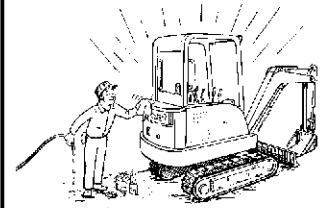
CORRECT



B-14148

- ⚠ Use the correct procedure to lift and support the excavator.
- ⚠ Always lift the blade fully before installing jackstands.

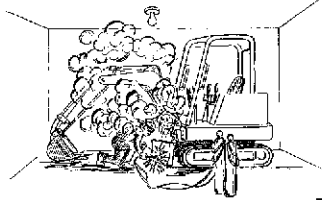
CORRECT



B-14142

- ⚠ Cleaning and maintenance are required daily.

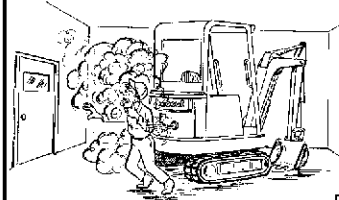
WRONG



B-14147

- ⚠ Have good ventilation when welding or grinding painted parts.
- ⚠ Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.

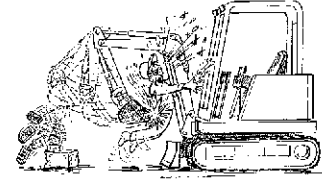
WRONG



B-14141

- ⚠ Vent exhaust to outside when engine must be run for service.
- ⚠ Exhaust system must be tightly sealed. Exhaust Fumes can kill without warning.

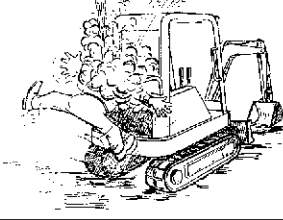
WRONG



B-14145

- ⚠ Always lower the bucket and blade to the ground before doing any maintenance.
- ⚠ Never modify equipment or add attachments not approved by Bobcat Company.

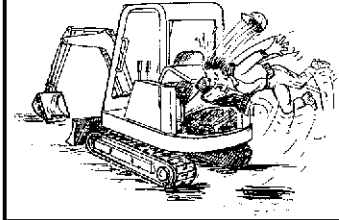
WRONG



B-14146

- ⚠ Stop, cool and clean engine of flammable materials before checking fluids.
- ⚠ Never service or adjust machine with the engine running unless instructed to do so in the manual.
- ⚠ Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.
- ⚠ Never fill fuel tank with engine running, while smoking or when near open flame.

WRONG



B-14143

- ⚠ Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
- ⚠ Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.
- ⚠ Keep rear door closed except for service. Close and latch door before operating the excavator.

WRONG



B-6589

- ⚠ Lead-acid batteries produce flammable and explosive gases.
- ⚠ Keep arcs, sparks, flames and lighted tobacco away from batteries.
- ⚠ Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.

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MSW20-0805



Bobcat®

ALPHABETICAL INDEX

AIR CLEANER	1-1, 7-1	GAUGES	6-1
ALTERNATOR	6-1	GLOW PLUGS	7-1
ALTERNATOR BELT	1-1		
ARM	4-1	HEATER AIR FILTER	1-1
ARM CYLINDER	2-1	HORN	6-1
AUXILIARY HYDRAULIC VALVE	2-1	HYDRAULIC CONNECTION SPECIFICATION	8-1
AUXILIARY SELECTOR VALVE	2-1	HYDRAULIC CONTROL VALVE	2-1
		HYDRAULIC CYLINDER	2-1
BATTERY	6-1	HYDRAULIC EXCAVATOR SPECIFICATIONS	8-1
BATTERY BOX	4-1	HYDRAULIC PUMPS	2-1
BLADE	5-1	HYDRAULIC GEAR PUMP	2-1
BLADE CYLINDER	2-1	HYDRAULIC PISTON PUMP	2-1
BOOM	4-1	HYDRAULIC RESERVOIR	2-1
BOOM CYLINDER	2-1	HYDRAULIC SERVICE INFORMATION	2-1
BOOM SWING BRACKET	4-1	HYDRAULIC SYSTEM	1-1
BOOM SWING CYLINDER	2-1		
BOOM SWING LOCK VALVE	2-1	IDLER GEAR AND CAMSHAFT	7-1
BUCKET	4-1		
BUCKET CYLINDER	2-1	JOYSTICK	3-1
BUZZER	6-1	JOYSTICK CONTROL CHANGE	2-1
CAB	4-1	LEFT CONSOLE	3-1
CAB/CANOPY REAR COVER	4-1	LEFT CONSOLE COVER	3-1
CAB ELECTRICAL	6-1	LEFT CORNER POST	4-1
CENTER SWIVEL JOINT	4-1	LEFT COUNTERWEIGHT	4-1
CONTROL PATTERN SELECTOR VALVE	2-1	LEFT SIDE COVER	4-1
COOLING SYSTEM	1-1	LIFTING AND BLOCKING THE EXCAVATOR	1-1
CRANKSHAFT AND BEARINGS	7-1	LIFTING CLAMP CYLINDER	2-1
CRANKSHAFT GEAR	7-1	LUBRICATION OF THE HYDRAULIC EXCAVATOR	1-1
CYLINDER BORE	7-1		
CYLINDER HEAD	7-1	MAIN RELIEF VALVES	2-1
		MUFFLER	7-1
DECIMAL & MILLIMETER EQUIVALENTS	8-1		
DIODES	6-1	OIL COOLER	2-1
DUAL SEQUENCE VALVE	2-1	OIL PUMP	7-1
ELECTRICAL SYSTEM	6-1	PISTON AND CONNECTING ROD	7-1
ENGINE	7-1	PORT RELIEF VALVES	2-1
ENGINE COMPRESSION	7-1	PRESSURE REDUCING VALVE	2-1
ENGINE COVER	1-1, 4-1	PRESSURE REDUCING VALVE (With Accumulator)	2-1
ENGINE FLYWHEEL	7-1		
ENGINE LUBRICATION SYSTEM	1-1	RADIATOR	7-1
ENGINE SPECIFICATIONS	8-1	REAR FLOOR PLATE	4-1
		RIGHT CONSOLE	3-1
FAN GUARD	7-1	RIGHT CONSOLE COVER	3-1
FLOORMAT AND FLOOR PLATE	4-1	RIGHT CORNER POST	4-1
FRONT ENGINE COVER	4-1	RIGHT COUNTERWEIGHT	4-1
FUEL CAMSHAFT	7-1	RIGHT SIDE COVER	4-1
FUEL, COOLANT AND LUBRICANTS	8-1	ROCKER ARM AND SHAFT	7-1
FUEL INJECTOR NOZZLES	7-1	ROPS CANOPY	4-1
FUEL INJECTION PUMP	7-1		
FUEL LEVEL SENDER	6-1		
FUEL SHUT-OFF SOLENOID	7-1		
FUEL SYSTEM	1-1		
FUEL TANK	4-1		

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