

**320
320L**

322



Bobcat®

Service Manual

320/320L (S/N 223811001 & Above)

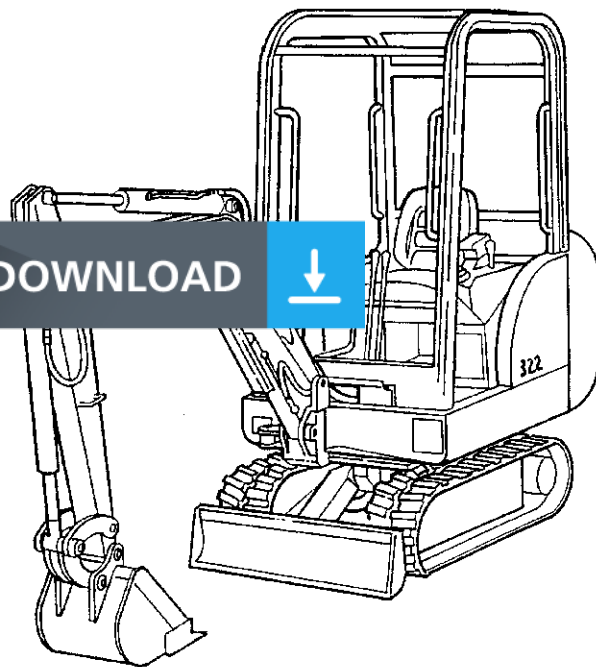
322 (S/N 223511001 & Above)

(D Series)

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MAINTENANCE SAFETY



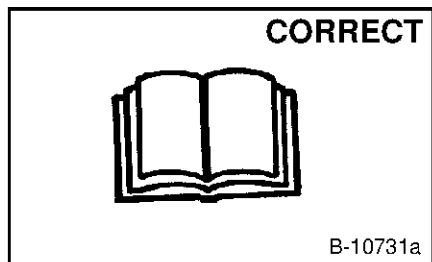
WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0903

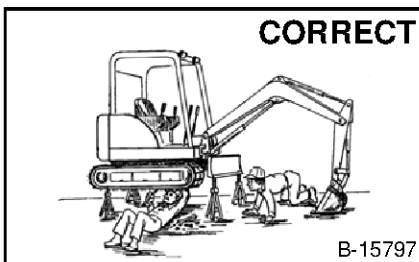


Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



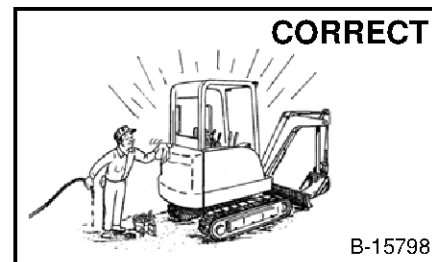
B-10731a

- ⚠ Never service the Bobcat Hydraulic Excavator without instructions.



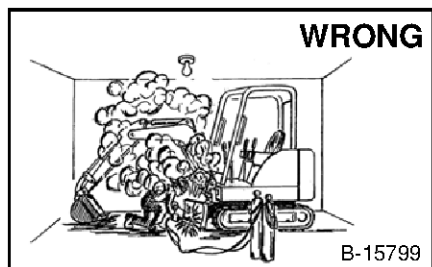
B-15797

- ⚠ Use the correct procedure to lift and support the excavator.
- ⚠ Always lift the blade fully before installing jackstands.



B-15798

- ⚠ Cleaning and maintenance are required daily.



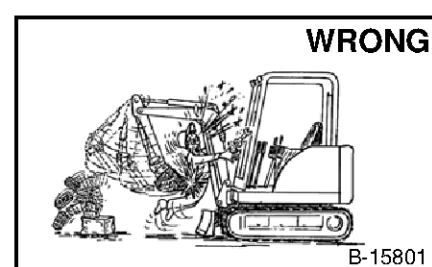
B-15799

- ⚠ Have good ventilation when welding or grinding painted parts.
- ⚠ Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.



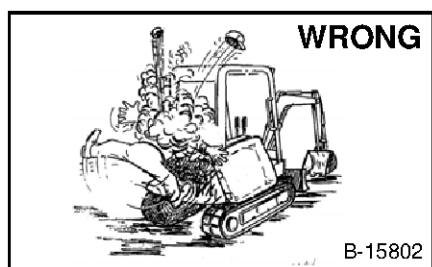
B-15800

- ⚠ Vent exhaust to outside when engine must be run for service.
- ⚠ Exhaust system must be tightly sealed. Exhaust fumes can kill without warning.



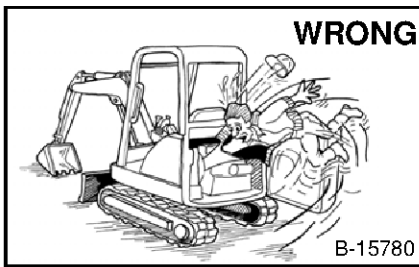
B-15801

- ⚠ Always lower the bucket and blade to the ground before doing any maintenance.
- ⚠ Never modify equipment or add attachments not approved by Bobcat Company.



B-15802

- ⚠ Stop, cool and clean engine of flammable materials before checking fluids.
- ⚠ Never service or adjust machine with the engine running unless instructed to do so in the manual.
- ⚠ Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.
- ⚠ Never fill fuel tank with engine running, while smoking or when near open flame.



B-15780

- ⚠ Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.
- ⚠ Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.
- ⚠ Keep rear door closed except for service. Close and latch door before operating the excavator.



B-6589

- ⚠ Lead-acid batteries produce flammable and explosive gases.
- ⚠ Keep arcs, sparks, flames and lighted tobacco away from batteries.
- ⚠ Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. Always use genuine Bobcat replacement parts. The Service Safety Training Course is available from your Bobcat dealer.



Bobcat®

ALPHABETICAL INDEX

ACCUMULATORS	20-01	LEFT PEDAL	40-01
AIR CLEANER	60-01	LIFTING AND BLOCKING THE EXCAVATOR	10-01
AIR CLEANER SERVICE	10-01	LIFTING THE EXCAVATOR	10-01
ALTERNATOR	50-01	LIGHTS.....	50-01
ARM	40-01	LUBRICATING THE EXCAVATOR	10-01
ARM CYLINDER	20-01		
		MAIN RELIEF VALVE	20-01
BATTERY	50-01	MANIFOLD ASSEMBLY.....	20-01
BLADE	30-01	MANIFOLD ASSEMBLY/ACCUMULATOR.....	20-01
BLADE CONTROL.....	40-01	MICROSWITCH	50-01
BLADE CYLINDER.....	20-01		
BLADE EXTENSION TRAY	40-01	OIL COOLER.....	20-01
BOOM	40-01	OPERATOR CAB	10-01
BOOM CYLINDER.....	20-01		
BOOM SWING CYLINDER.....	20-01	PORT RELIEF VALVES	20-01
BUCKET	40-01	PRESSURE REDUCING VALVE	20-01
BUCKET CYLINDER.....	20-01		
		RADIATOR	60-01
CAB.....	40-01	RECONDITIONING THE ENGINE	60-01
CONTROL LINKAGE ASSY.	40-01	RIGHT CONSOLE.....	40-01
CONTROL PATTERN SELECTOR VALVE	20-01	RIGHT CONTROL LEVER (JOYSTICK)	20-01
CONVERSIONS	SPEC-01	RIGHT PEDAL AND LINKAGE	40-01
CROSSPORT RELIEF VALVES	20-01	ROPS CANOPY.....	40-01
ELECTRICAL SYSTEM INFORMATION.....	50-01	SEAT AND MOUNT	40-01
ENGINE	60-01	SERVICE SCHEDULE	10-01
ENGINE COMPONENTS AND TESTING	60-01	SPARK ARRESTOR MUFFLER.....	10-01, 60-01
ENGINE COOLING SYSTEM.....	10-01	STARTER.....	50-01
ENGINE FLYWHEEL.....	60-01	SWING CIRCLE GEAR.....	30-01
ENGINE LUBRICATION SYSTEM	10-01	SWING FRAME.....	40-01
ENGINE SPECIFICATIONS	SPEC-01	SWING LOCK.....	10-01, 40-01
ENGINE SPEED CONTROL	40-01	SWING MOTOR	20-01
		SWIVEL JOINT	20-01
FINAL DRIVE CASE.....	10-01		
FLOOR MAT AND FLOOR PANELS	40-01	TAILGATE	10-01, 40-01
FUEL, COOLANT AND LUBRICANTS	SPEC-01	TORQUE SPECIFICATIONS FOR BOLTS	SPEC-01
FUEL LEVEL SENDER.....	50-01	TRACK DAMAGE IDENTIFICATION	30-01
FUEL SYSTEM.....	10-01	TRACK FRAME	30-01
FUEL TANK	40-01	TRACK FRAME EXPANSION CYLINDER	20-01
		TRACK IDLER.....	30-01
GEAR PUMP	20-01	TRACK ROLLER.....	30-01
		TRACKS.....	30-01
HEATER	70-01	TRANSPORTING THE EXCAVATOR.....	10-01
HEATER AIR FILTERS	10-01	TRAVEL CONTROLS.....	40-01
HORN	40-01	TRAVEL MOTOR	20-01
HYDRAULIC CONNECTION SPECS.....	SPEC-01	TROUBLESHOOTING	60-01
HYDRAULIC CONTROL VALVE ASSY.....	20-01	TWO SPEED SWITCH.....	50-01
HYDRAULIC EXCAVATOR SPECS.....	SPEC-01		
HYDRAULIC FILTER.....	20-01	UPPERSTRUCTURE	40-01
HYDRAULIC FLUID SPECIFICATIONS.....	SPEC-01		
HYDRAULIC RESERVOIR.....	20-01		
HYDRAULIC SYSTEM	10-01		
HYDRAULIC SYSTEM INFORMATION	20-01		
LEFT CONSOLE.....	40-01		
LEFT CONTROL LEVER (JOYSTICK).....	20-01		



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to get more information.