



Bobcat®

Service Manual

(773 S/N 509635001 & Above) (773 Europe Only S/N 509616001-509634999)



EQUIPPED WITH BOBCAT INTERLOCK CONTROL SYSTEM (BICSTM)

6900092(6-97)

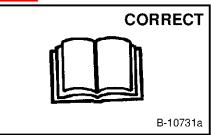


MAINTENANCE SAFETY

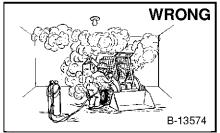


Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



Never service the Bobcat Skid-Steer Loader without instructions.



Have good ventilation when welding or grinding painted parts.

Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.

Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.

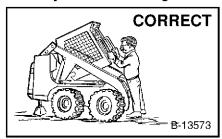


Stop, cool and clean engine of flammable materials before checking fluids.

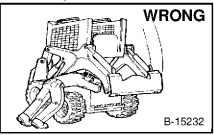
Never service or adjust loader with the engine running unless instructed to do so in the manual.

Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eves.

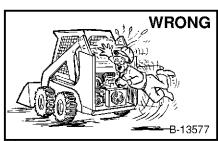
Never fill fuel tank with engine running, while smoking or when near open flame.



Use the correct procedure to lift or lower operator cab.



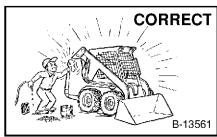
Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop. Do not go under lift arms when raised supported unless bv approved lift arm support device. Replace it if damaged.



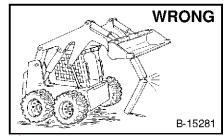
Keep body, jewelry and clothing from moving parts, away electrical contact, hot parts and exhaust.

Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.

Keep rear door closed except for service. Close and latch door before operating the loader.



Cleaning and maintenance required daily.



Never work on loader with lift arms up unless lift arms are held by an approved lift arm support device. Replace if damaged.

Never modify equipment or add attachments not approved by Bobcat Company.



Lead-acid batteries produce flammable and explosive gases. Keep arcs, sparks, flames and lighted tobacco away from from

Batteries contain acid which

burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well immediate medical and get attention.

batteries.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/ operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL**. **Always use genuine Bobcat** replacement parts. The Service Safety Training Course is available from your Bobcat dealer.

ALPHABETICAL INDEX

ACTUATOR VOLTAGE TEST 10–1 AHC COMPONENTS 10–1	IDLER GEAR AND CAMSHAFT	7–1
AHC/PWM CONTROLLER 10-1 AIR CLEANER	LIFT ARM LINK LIFT ARMS LIFT ARM SUPPORT DEVICE LIFT CYLINDER(S) LIFT LOCK BY-PASS VALVE LIFTING AND BLOCKING THE LOADER LIFTING THE LOADER	5-1 1-1 2-1 2-1 1-1
BATTERY	LOADER SPECIFICATIONS	9–1 1–1 2–1
BOBCAT INTERLOCK CONTROL SYSTEM (BICS™) 8-1, 10-1 BOB-TACH 1-1, 5-1 BOSS® DIAGNOSTIC TOOL 8-1 BOSS® INSTRUMENT PANEL 8-1	MONITOR SERVICE CODES	4–1 3–1
CHAINCASE COVERS	OIL PUMP 1–1, OPERATOR CAB 1–1, OPERATOR CAB GAS CYLINDER OPERATOR SEAT OPERATION SENSING SYSTEM UNIT	5-1 5-1
CONTROL HANDLE (ADVANCED HAND CONTROL) (AHC) (W/PUSH BUTTON FLOAT) . 10–1 CONTROL INTERLOCK LINKAGE . 2–1 CONTROL PANEL . 3–1 CONTROL PEDALS . 2–1 CONTROL VALVE . 2–1	PARKING BRAKE PARKING BRAKE DISC PISTON AND CONNECTING ROD PIVOT PINS	4–1 7–1 1–1
CRANKSHAFT AND BEARINGS 7-1 CRANKSHAFT GEAR 7-1 CYLINDER BORE 7-1 CYLINDER HEAD 7-1	RADIATOR REAR DOOR REAR GRILL REAR LIGHTS RELAY SWITCHES	5-1 5-1 5-1 6-1
DECIMAL & MILLIMETER EQUIVALENTS 9-1 DRIVE BELT 1-1 DRIVE BELT HOUSING 3-1 DRIVE CHAIN 4-1	REMOTE START SWITCH	8–1
ELECTRICAL/HYDRAULIC CONTROLS REFERENCE	SEAT BAR (W/COMPRESSION SPRINGS) SEAT BAR (W/GAS CYLINDER) SEAT BAR RESTRAINT SYSTEM SEAT BAR SENSOR SEAT SENSOR SENDER AND SENSOR SERVICE SCHEDULE SPARK ARRESTOR MUFFLER SPRING LOADED DRIVE BELT TENSIONER PULLEY STANDARD INSTRUMENT PANEL	5-1 1-1 8-1 8-1 1-1 1-1 3-1
FAN GEARBOX	STANDARD TORQUE SPECIFICATIONS FOR BOLTS STARTER STOPPING THE BOBCAT LOADER STEERING LINKAGE SWITCH HANDLE	6–1 1–1 3–1 10–1
FUEL INJECTION PUMP	TILT CYLINDER TILT LOCK VALVE TIMING GEARS TIMING GEARCASE COVER	2-1 7-1 7-1
HANDLE CONTROL UNIT TEST	TIRE MAINTENANCE TORQUE SPECIFICATIONS FOR LOADER TOWING THE LOADER TRACTION LOCK TRACTION LOCK GUIDES TRANSPORTING THE LOADER TROUBLESHOOTING 2-1, 3-1, 6-1, 7-1, 1 TROUBLESHOOTING THE BOSS® & L.C.D. DISPLAY	1-1 9-1 1-1 8-1 4-1 1-1
FLUID SPECIFICATIONS 9-1 HYDRAULIC/HYDROSTATIC SYSTEM 1-1 HYDRAULIC PUMP 2-1 HYDRAULIC SYSTEM INFORMATION 2-1 HYDROSTATIC DRIVE MOTOR 3-1	U.S. TO METRIC CONVERSION	
HYDROSTATIC DRIVE MOTOR 3–1 HYDROSTATIC MOTOR 30 SERIES 3–1 HYDROSTATIC PUMP 3–1 HYDROSTATIC SYSTEM INFORMATION 3–1	WATER PUMP	

CONTENTS

FOREWORD	i
SAFETY INSTRUCTIONS	٠. ١
SERIAL NUMBER LOCATIONS	. vi
DELIVERY REPORT	. vi
BOBCAT LOADER IDENTIFICATION	. vii
PREVENTIVE MAINTENANCE	1_1
HYDRAULIC SYSTEM	2–1
HYDROSTATIC SYSTEM	3–1
DRIVE SYSTEM	4-1
MAIN FRAME	5–1
ELECTRICAL SYSTEM	6-1
ENGINE SERVICE	7–1
SYSTEMS ANALYSIS	8–1
SYSTEMS ANALYSIS	9–1
ADVANCED HAND CONTROL SYSTEM 10	0-1

CALIFORNIA PROPOSITION 65 WARNING

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

PREVENTIVE MAINTENANCE

HYDRAULIC SYSTEM

HYDROSTATIC SYSTEM

DRIVE SYSTEM

MAIN FRAME

ELECTRICAL SYSTEM

ENGINE SERVICE

SYSTEMS ANALYSIS

SPECIFICATIONS

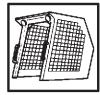
ADVANCED HAND CONTROL SYSTEM

FOREWORD

This manual is for the Bobcat loader mechanic. It provides necessary servicing and adjustment procedures for the Bobcat loader and its component parts and systems. Refer to the Operation & Maintenance Manual for operating instructions, starting procedure, daily checks, etc.

A general inspection of the following items must be made after the loader has had service or repair:

 Check that the ROPS/FOPS (Including sidescreens) is in good condition and is not modified.



9. The parking brake must function correctly.



2. Check that ROPS mounting hardware is tightened and is Melroe approved.



10. Enclosure door latches must open and close freely.



3. The seat belt must be correctly installed, functional and in good condition.



11. Bob-Tach wedges and linkages must function correctly and be in good condition.



4. The seat bar and pedal interlocks must be correctly adjusted, clean and lubricated.



12. Safety treads must in good condition.



5. Check lift arm support device, replace if damaged.



 Check for correct function of indicator lamps (Optional on some models).



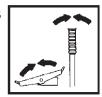
6. Machine signs must be legible and in the correct location.



 Check hydraulic fluid level, engine oil level and fuel supply.



7. Steering levers and foot pedals must return to neutral.



15. Inspect for fuel, oil or hydraulic fluid leaks.



8. Check for correct function of the work lights.



16. Lubricate the loader.





Thank you very much for your reading.

Please click here to get more information.