

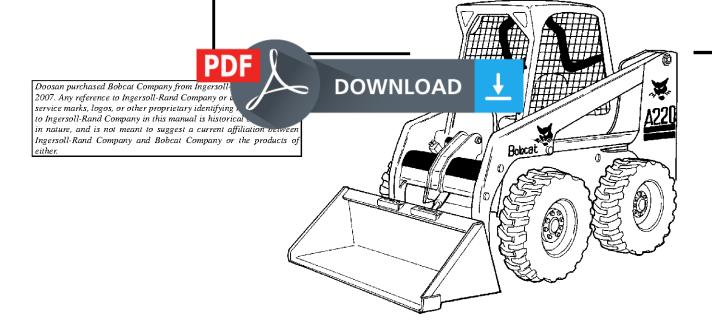




Bobcat_®

Service Manual

S/N 519611001 & Above S/N 519711001 & Above



EQUIPPED WITH BOBCAT INTERLOCK CONTROL SYSTEM (BICS™)

MAINTENANCE SAFETY

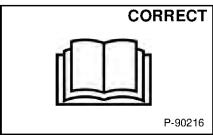


Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

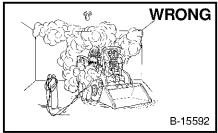
W-2003-0807

A

Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



Never service the Bobcat Skid-Steer Loader without instructions.



Have good ventilation when welding or grinding painted parts.

Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.

Avoid exhaust fume leaks which can kill without warning. Exhaust system must be tightly sealed.

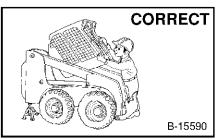


A Stop, cool and clean engine of flammable materials before checking fluids.

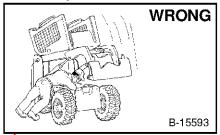
Never service or adjust loader with the engine running unless instructed to do so in the manual.

Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eves.

Never fill fuel tank with engine running, while smoking or when near open flame.



Luse the correct procedure to lift or lower operator cab.



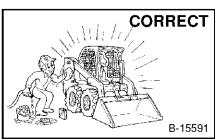
Disconnecting or loosening any hydraulic tubeline, hose, fitting, component or a part failure can cause lift arms to drop. Do not go under lift arms when raised unless supported by an approved lift arm support device. Replace it if damaged.



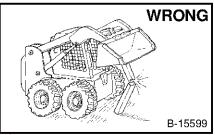
Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.

Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protection approved for type of welding.

Keep rear door closed except for service. Close and latch door before operating the loader.

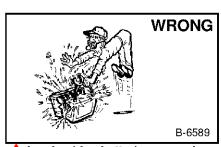


Cleaning and maintenance are required daily.



Never work on loader with lift arms up unless lift arms are held by an approved lift arm support device. Replace if damaged.

Never modify equipment or add attachments not approved by Bobcat Company.



Lead-acid batteries produce flammable and explosive gases.

Keep arcs, sparks, flames and

Keep arcs, sparks, flames and lighted tobacco away from batteries.

Batteries contain acid which burns eyes or skin on contact. Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL. Always use genuine Bobcat replacement parts.** The Service Safety Training Course is available from your Bobcat dealer.



ALPHABETICAL INDEX

AIR CLEANER		FRONT AUXILIARY HYDRAULIC COUPLER	
AIR CLEANER SERVICE		BLOCK (S/N 519611124 & Above)	10-01
AIR CONDITIONING SERVICE	80-01	FUEL SYSTEM	
AIR CONDITIONING SYSTEM FLOW		FUEL TANK	50-01
ALTERNATOR			
AUXILIARY PRESSURE RELEASE		GENERAL AIR CONDITIONING	
(ACCUMULATOR) (EARLY MODELS)	20-01	SERVICE GUIDELINES	80-01
AWS CONTROLLER	60-01		
		HEATER COIL	80-01
BASIC TROUBLESHOOTING	80-01	HEATER/AC FAN	80-01
BATTERY		HEATER VALVE	80-01
BICS™ SYSTEM		HUB	40-01
BOBCAT CONTROLLER		HYDRAULIC CONNECTION SPECS	SPEC-01
BOBCAT 2001 CONTROLLER (EARLY MO		HYDRAULIC CONTROL VALVE	
BOB-TACH		HYDRAULIC FLUID RESERVOIR	
BRAKE		HYDRAULIC/HYDROSTATIC FILTER	
BRAKE (TWO-SPEED) (EARLY MODLES)		HYDRAULIC/HYDROSTATIC FLUID	
BRAKE (TWO-SPEED) (LATER MODLES)		SPECIFICATIONS	SPEC-01
BUCKET POSITION VALVE		HYDRAULIC/HYDROSTATIC SYSTEM	
BUCKET FOSITION VALVE	20-01	HYDRAULIC PUMP	
CHAINCACE	40.01	HYDRAULIC PUMP (HI FLOW)	
CHAINCASE		HYDRAULIC SYSTEM INFORMATION	
CHARGE PRESSURE		HYDROSTATIC MOTOR	
COOLING FAN		HYDROSTATIC MOTOR (CARRIER)	
COMPONENTS		HYDROSTATIC MOTOR (CARRIER)	
COMPRESSOR			
CONDENSER		HYDROSTATIC SYSTEM INFORMATION	
CONTROL PANEL		HYDROSTATIC SYSTEM INFORMATION	30-01
CONTROL		INOIDE AGEGG BANEL (EARLY MORLEG)	50.04
CONVERSIONS		INSIDE ACESS PANEL (EARLY MODLES)	
CYLINDER (LIFT)		INSIDE ACESS PANEL (LATER MODLES)	
CYLINDER (POWER BOB-TACH)		INSTRUMENT PANEL	60-01
CYLINDER (STEERING)			
CYLINDER (TILT)	20-01	LIFT ARMS	
		LIFT ARM BYPASS CONTROL VALVE	
DIAGNOSTICS SERVICE CODES		LIFT ARM SUPPORT DEVICE	
DRIVE BELT	30-01	LIFT AND TILT ACTUATOR CALIBRATION	
DRIVE COMPONENTS	40-01	LIFTING AND BLOCKING THE LOADER	
		LIGHTS	
ELECTRICAL/HYDRAULIC CONTROLS		LOADER SPECIFICATIONS	
REFERENCE	60-01	LOADER TORQUE	
ELECTRICAL SYSTEM INFORMATION	60-01	LUBRICATING THE LOADER	10-01
ENGINE	70-01		
ENGINE COMPONENTS AND TESTS	70-01	MAIN RELIEF VALVE	20-01
ENGINE COOLING SYSTEM		MUFFLER	70-01
ENGINE LUBRICATION SYSTEM			
ENGINE SPECIFICATIONS		OIL COOLER (SEAL TO CONNECT) (STC)	30-01
ENGINE SPEED CONTROL (EARLY MODE		OPERATOR CAB1	0-01, 50-01
ENGINE SPEED CONTROL (LATER MODE		OPERATOR SEAT (STANDARD)	50-01
EVAPORATOR	,	OPERATOR SEAT (SUSPENSION)	
EVAPORATOR/HEATER UNIT		· · · · · · · · · · · · · · · · · · ·	-
EXPANSION VALVE		POWER BOB-TACH (OPTION)	0-01, 50-01
LAI ANDION VALVE	00-01	POWER BOB-TACH BLOCK (EARLY MODL)	
FAN GEARBOX	10.01	POWER BOB-TACH BLOCK (LATER MODLI	
FINAL DRIVE TRANSMISSION (CHAINCAS		PRESSURE RELIEF VALVE	
· ·	,	PRESSURE SWITCH	
FLYWHEEL AND HOUSING	1U-U I	1 1 1 LOOUT IL OTTI OI I	



Thank you very much for your reading.

Please click here to get more information.