John Deere 244L and 324L Compact 4WD Loader Repair Technical Manual - TM14322X19

244L and 324L Compact 4WD Loader Repair

(PIN: 1LU244LX__B047716—; PIN: 1LU324L___B047716—)



JOHN HARE



REPAIR TECHNICAL MANUAL 244L and 324L Compact 4WD Loader

PIN: 1LU244LX__B047716—; PIN: 1LU324L___B047716—

TM14322X19 01DEC18 (ENGLISH)



Worldwide Construction and Forestry Division

Covers: 244L,1LU244LX_,_B047716�����),344L,1LU324L_,_B047716�

Type: Service Manual **Language:** English

Pages: 246 **Format:** PDF

Features: Bookmarked, searchable, printable **Compatibility:** Windows/Mac/Tablet/Mobile

This service manual contains important information for the maintenance, troubleshooting and servicing of

the John Deere 244L and 324L Compact 4WD Loader Repair Technical Manual - TM14322X19

In this manual you will find detailed specifications, illustrations, schematics, diagrams and step-by-step procedures to properly service and diagnose the machine to the manufacturer's standards.

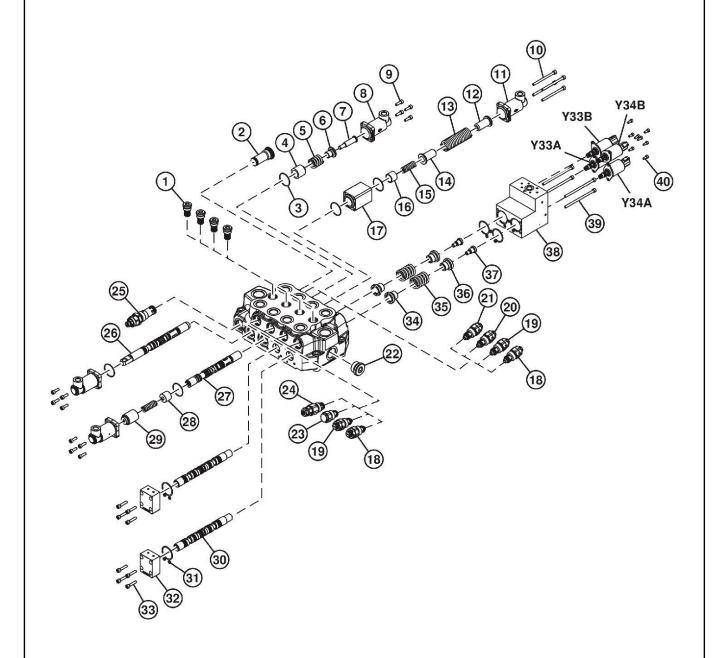
Contents:

- General Information
- Specifications
- · Serial Number Location
- Engine Specifications
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- · Engine Tests and Adjustments
- · Engine Repair
- · Power Train
- Transmission
- Axles
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- · and much more...

Please note this manual is in downloadable PDF format only. If you have any questions about this product or would like to request sample pages, please contact us and reference the product name or SKU.	

31-O-Ring (4 used) 32-Auxiliary Spool End Cap 33-Cap Screw (4 used) 34-Spring Retainer

35-Spring 36-Spring Retainer 37-Spool Plug 38-Auxiliary End Cap 39-Cap Screw (4 used) 40-Cap Screw (4 used) Y33A-Third Function Solenoid Y33B-Third Function Solenoid



TX1266860

TX1266860-UN: Loader Control Valve (4-spool)

LEGEND:

1-Load Holding Valve (4 used)

2-Plug

3-O-Ring (9 used)

4-Spring Retainer

5-Spring

6-Spring Retainer

7-Spool Plug

8-Bucket Spool End Cap (2 used)

9-Cap Screw (12 used)

10-Cap Screw (4 used) 11-Boom Spool End Cap (2 used)

12-Spring Retainer

13-Spring 14-Spring Retainer

17-Spacer

15-Spring (2 used) 16-Spring Retainer 18-Fourth Function Circuit Relief Valve (2 used)

19-Third Function Circuit Relief Valve (2

used)

20-Boom Raise Circuit Relief Valve 21-Bucket Curl Circuit Relief Valve

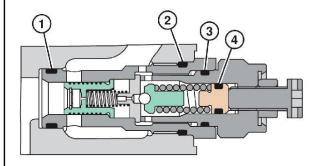
22-Plug

23-Boom Lower Anticavitation Valve

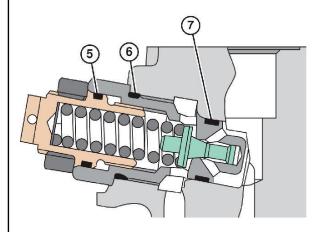
24-Bucket Dump Circuit Relief Valve

Loader System and Circuit Relief Valves Disassemble and Assemble

DISASSEMBLE



TX1267964-UN: Primary Pressure Relief Valve



TX1267966-UN: Secondary Pressure Relief Valve

LEGEND:

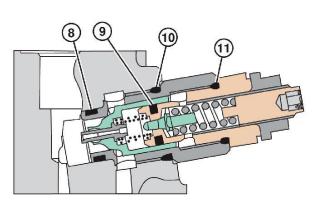
1-O-Ring 2-O-Ring

3-O-Ring

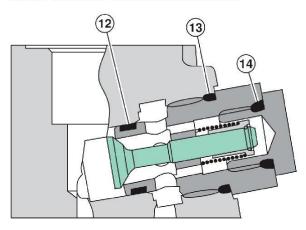
4-O-Ring 5-O-Ring

6-O-Ring

7-O-Ring



TX1267968-UN: Secondary Pressure Relief and Anticavitation Valve



TX1267970-UN: Anticavitation Valve

LEGEND:

8-O-Ring

9-O-Ring 10-O-Ring

11-O-Ring

12-O-Ring 13-O-Ring

14-O-Ring

NOTE:

To aid in assembly of valve, make sure to count the number of turns that is required to remove the adjustment screw.

Disassemble valve.

Only O-rings are serviceable. If any other parts are worn or damaged, replace valve.

Clean and inspect parts for wear or damage. Apply clean hydraulic oil to parts before assembly.

ASSEMBLE

IMPORTANT:

To prevent damage to machine, install adjustment screw the same number of turns as removed.



Thank you very much for your reading.

Please click here to get more information.