



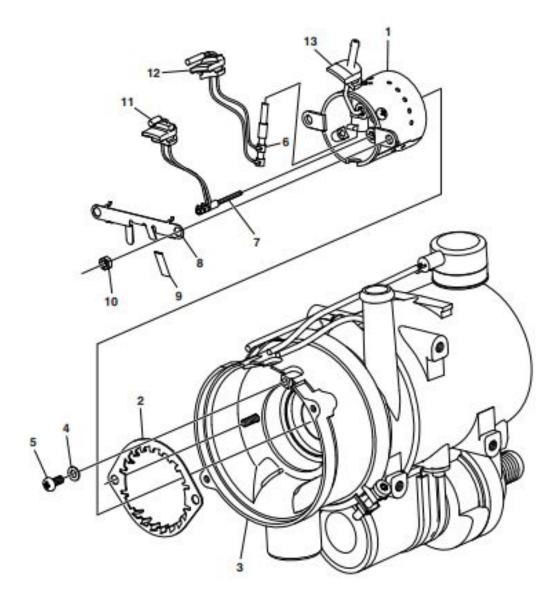
## Shop Manual DX255LC-5 Excavator

## Serial Number 1001 and Up

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Figure 5 Changing the Burner, Flame Monitor and Glow Plug

Reference Number	Description
1	Burner
2	Swirl Orifice
3	Burner Head
4	Washer
5	Screw
6	Glow Plug
7	Flame Monitor

Reference Number	Description
8	Bar
9	Insulation
10	Nut (2)
11	Grommet
12	Grommet
13	Grommet

NOTE: A Thermo 90 ST heater is shown. The figure can also be used for the Thermo 90 S heater.

- Install the bolt which is fixing the plate to prevent loosening of ROPS bolt (Figure 16).
  - Tool: 19 mm (2—3)
  - Torque: 88.3 N.m (9 kg.m, 65 ft lb)

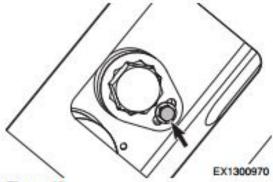


Figure 16

- 10. Install ROPS bolt (Figure 17).
  - Tool: 60 mm (2006)
  - Torque: 127.5 N.m (13 kg.m, 94 ft lb)

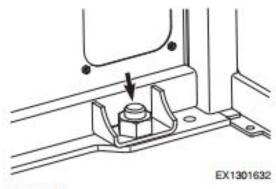


Figure 17

 Install air ducts (1 thru 5, Figure 18). Install atmospheric air duct (6).

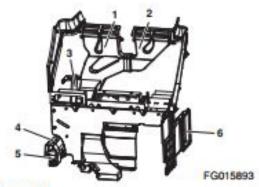


Figure 18

 Install brackets (1 thru 3, Figure 19) on body of operator's cabin.

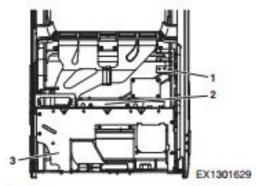


Figure 19



Thank you very much for your reading.

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