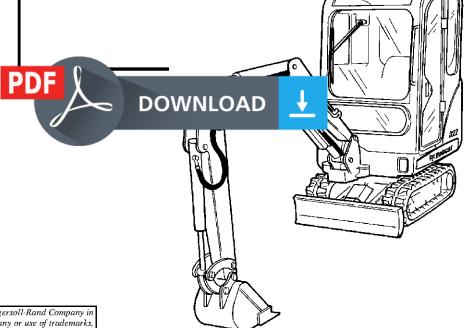
320 322



Bobcat®

Service Manual

320 - S/N 223911001 & Above 322 - S/N 224011001 & Above (G Series)



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MAINTENANCE SAFETY

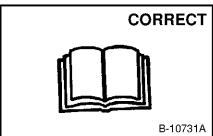


Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

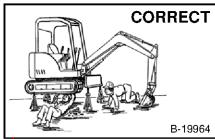
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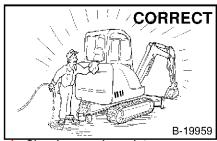
Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.



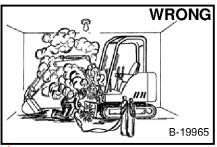
Never service the Bobcat Compact Excavator without instructions.



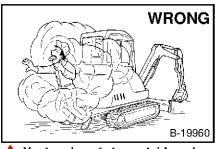
Use the correct procedure to lift and support the excavator.



Cleaning and maintenance are required daily.

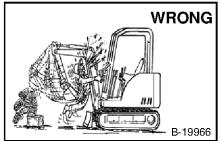


Have good ventilation when welding or grinding painted parts. Wear dust mask when grinding painted parts. Toxic dust and gas can be produced.



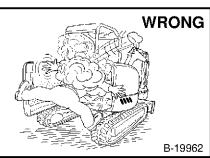
Vent exhaust to outside when engine must be run for service.

Exhaust system must be tightly sealed. Exhaust fumes can kill without warning.

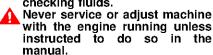


Always lower the bucket and blade to the ground before doing any maintenance.

Never modify equipment or add attachments not approved by Bobcat Company.

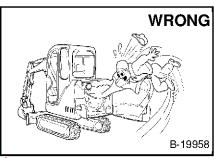


Stop, cool and clean engine of flammable materials before checking fluids.



Avoid contact with leaking hydraulic fluid or diesel fuel under pressure. It can penetrate the skin or eyes.

Never fill fuel tank with engine running, while smoking, or when near open flame.



Keep body, jewelry and clothing away from moving parts, electrical contact, hot parts and exhaust.

Wear eye protection to guard from battery acid, compressed springs, fluids under pressure and flying debris when engines are running or tools are used. Use eye protections approved for type of welding.

Keep tailgate closed except for service. Close and latch tailgate before operating the excavator.



Lead-acid batteries produce flammable and explosive gases.

Keep arcs, sparks, flames and lighted tobacco away from batteries.

A Batteries contain acid which burns eyes or skin on contact.

Wear protective clothing. If acid contacts body, flush well with water. For eye contact flush well and get immediate medical attention.

Maintenance procedures which are given in the Operation & Maintenance Manual can be performed by the owner/operator without any specific technical training. Maintenance procedures which are **not** in the Operation & Maintenance Manual must be performed **ONLY BY QUALIFIED BOBCAT SERVICE PERSONNEL. Always use genuine Bobcat replacement parts.** The Service Safety Training Course is available from your Bobcat dealer.



ALPHABETICAL INDEX

AIR CLEANER	60-01	LEFT CONSOLE	40-01
AIRCLEANER SERVICE		LEFT CONTROL LEVER (JOYSTICK)	20-01
ALTERNATOR	50-01	LEFT PEDAL	
ALTERNATOR BELT		LIFTING AND BLOCKING THE EXCAVATOR	
ARM		LIFTING THE EXCAVATOR	
ARM CYLINDER		LIGHTS	
7 IVI O I EINDEIT	20 01	LUBRICATION OF THE HYDRAULIC	
BATTERY	50-01	EXCAVATOR	10-01
BLADE	30-01		
BLADE CONTROL		MAIN RELIEF VALVE	20-01
BLADE CYLINDER		MANIFOLD ASSEMBLY/ACCUMULATOR.	
BLADE EXTENSION TRAY		MICROSWITCH	
BOOM		MICHOSWITCH	50-0
		OIL COOLER	20.01
BOOM CYLINDER			
BOOM SWING CYLINDER		OPERATOR CAB (ROPS/TOPS)	10-01
BUCKET			
BUCKET CYLINDER	20-01	PORT RELIEF VALVES	
		PRESSURE REDUCING VALVE	20-01
CAB			
CONTROL CONSOLE LOCKOUTS	10-01	RADIATOR	
CONTROL LINKAGE ASSEMBLY	40-01	RECONDITIONING THE ENGINE	
CONTROL PATTERN SELECTOR VALVE	20-01	RIGHT CONSOLE	40-01
CONVERSIONS	SPEC-01	RIGHT CONTROL LEVER (JOYSTICK)	20-01
CROSSPORT RELIEF VALVES	20-01	RIGHT PEDAL	
		ROPS CANOPY	
ELECTRICAL SYSTEM	50-01		
ENGINE		SEAT AND SEAT MOUNT	40-01
ENGINE COMPONENTS AND TESTING		SEAT BELT	
ENGINE COOLING SYSTEM		SERVICE SCHEDULE	
ENGINE FLYWHEEL		SPARK ARRESTOR MUFFLER	
ENGINE LUBRICATION SYSTEM		SPECIFICATIONS	
ENGINE SPECIFICATIONS		STARTER	
ENGINE SPEED CONTROL		SWING CIRCLE GEAR	
ENGINE SPEED CONTROL	40-01		
ELOODMAT AND ELOODDI ATEO	40.04	SWING FRAME	
FLOORMAT AND FLOORPLATES		SWING LOCK	
FUEL, COOLANT AND LUBRICANTS		SWING MOTOR	
FUEL LEVEL SENDER		SWIVEL JOINT	
FUEL SYSTEM			
FUEL TANK	40-01	TAILGATE	40-01
		TORQUE SPECIFICATIONS	
HEATER VALVE		TRACKS	30-01
HEATER AIR FILTERS	10-01	TRACK DAMAGE IDENTIFICATION	
HEATER	70-01	TRACK FRAME	30-01
HORN	40-01	TRACK IDLER	30-01
HYDRAULIC CONNECTION		TRACK FRAME EXPANSION CYLINDER	
SPECIFICATIONS	SPEC-01	TRACK ROLLER	30-01
HYDRAULIC CONTROL VALVE		TRANSPORTING THE EXCAVATOR	
HYDRAULIC FILTER MOUNT		TRAVEL CONTROLS	
HYDRAULIC FLUID SPECIFICATIONS		TRAVEL MOTOR	
HYDRAULIC PUMP		TROUBLESHOOTING	
HYDRAULIC RESERVOIR		TWO SPEED SWITCH	
HYDRAULIC SYSTEM		TVVO OF EED OVVITOIT	
HYDRAULIC SYSTEM INFORMATION		UPPERSTRUCTURE	40.04
TIDRAULIC STSTEW INFUNIVATION	∠∪-∪ I	OLLEUS I MOCIONE	40-0



Thank you very much for your reading.

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